CS ULTRA SPACER™







What is a Window Spacer?

Every window unit is comprised of two (and sometimes three) panes of glass separated by a spacer that holds the panes together, creating an insulating air space where a safe gas such as argon or krypton can be added to protect the home from heat loss and outside elements. The spacer is an important aspect of the window as it seals the two panes of glass together and helps control the temperature at the edges of the window.

The standard solution for insulating glass units (IGU's) has been the metal spacer dating back to the 1960's. The metal spacer was easy to manufacture and install due to its rigid nature, easy to assemble on a manufacturing line.

Technological and manufacturing advancements lead to alternative window spacer products including the development of a non thermally conductive foam spacer.



110 million U.S. homes have single pane windows. Inefficient glass contributes to up to 35% of energy wasted in buildings and 10% of total carbon emissions in the U.S. annually.

Window Spacer Comparison





CS Ultra Spacer

Metal Spacer

In cold climates, energy-efficient, dual-pane windows with Low E coatings can reduce heating bills by as much as

34%

over single pane windows.



The Foam Spacer Difference...

CS Ultra Spacer - No Metal Dura Platform - Less Metal Intercept - One Leg Metal Stainless Steel Box - Better Aluminum Box - Worst

'Ihere are 5 major types of spacers (and over 20 worldwide). The majority are made using metal. The CS Ultra Spacer[™] does not contain metal which creates a non thermally conductive glass edge.



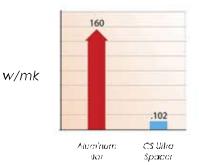


CS Ultra Spacer⁷⁴⁴



Warmer Edge = Less Condensation

Up to 1500 times lower thermal conduction



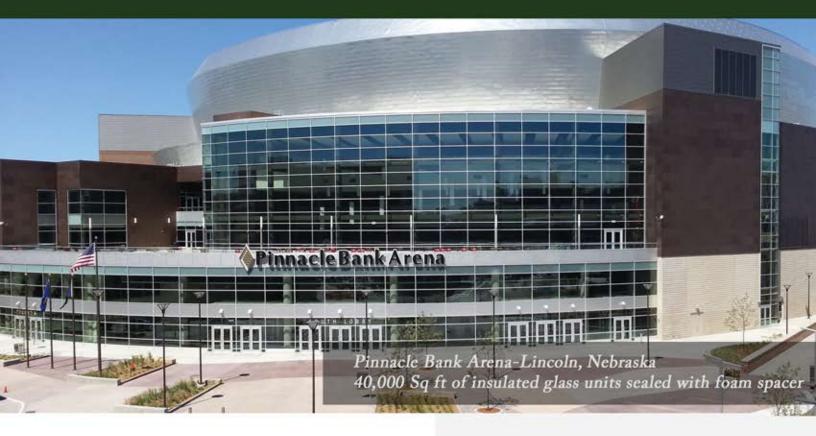


C\$ Ullra Spacer™

Aluminum Bar

A metal spacer conducts energy. This means that during hot and cold temperatures a metal spacer will become either hot or cold to the touch depending on the climate outside. This affects the overall performance of your window and is especially troublesome in colder climates.

CS Ultra Spacer^{IM}



Condensation can lead to more than bacteria and mold. It can increase the likelihood of fungi, viruses and mites that cause respiratory infections, allergies and asthma.





Full Metal

Less Metal

No-Metal CS Ultra Spacer™

Flexible Seal = Stronger Seal



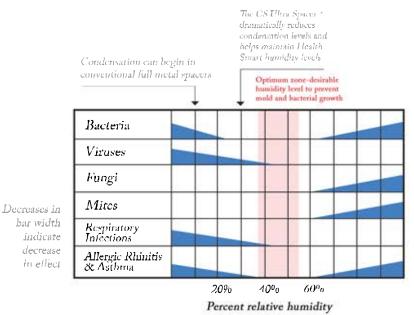
CS Ultra Spacer-





Stress on scal resulting in seal failure

Flexible spacer reduces seal failure



Inside Temperature 20° F 21° CZOntside Temperature 0° F -12.2° C Berni Hold Cerda



Benefits For Your Home

Cost Savings

Windows made with CS Ultra SpacerTM technology help block inside or outside heat from passing through window systems. You will use far less energy to heat and cool your home by preventing heat transfer through your window, which in turn gives greater savings on energy bills.

Noise Reduction

CS Ultra Spacer[™] technology helps keep it quiet inside; whether it is airplanes flying overhead, noisy cars passing by, or loud construction work on a Saturday morning! Metal spacers transmit far more sound compared to the CS Ultra Spacer[™] due to foam spacer's patented closed cell polymer foam, which is yet another reason the CS Ultra Spacer[™] is the right choice for comfort and efficiency.



In warm climates, energyefficient, dual-pane windows with Low-E coatings can cut cooling costs by

38%

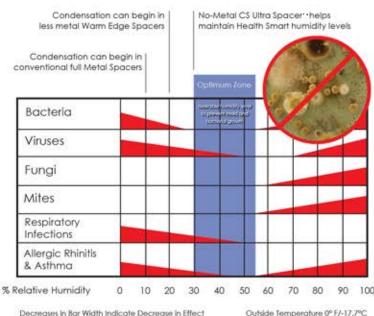


Worry-free Maintenance

CS Ultra Spacer[™] technology means that your windows are more than up to the challenge when Mother Nature and the elements come knocking. There are many benefits to having a flexible foam spacer and our CS Ultra SpacerTM has a far lower likelihood of stresss-cracks in the glass and a lower probability of seal-failure than a metal spacer. Climate Solutions windows will provide you with many years of worry-free maintenance, able to stand up to UV light, a wide range of temperatures and all the time avoiding the deteriorating effects of condensation.

Mold Prevention

Condensation is a problem that looks unsightly and over time will stain wood, peel paint and rot frames. Condensation can also lead to mold growth, which has been linked to childhood asthma and an increase in general respiratory illness, allergies and outbreaks of fungal disease. CS Ultra SpacerTM technology virtually climinates condensation and the threat of harmful mold growth around your windows.



Decreases in Bar Width Indicate Decrease in Effect

CS Ultra Spacer^M



The Strength is in the Seal

TESTED DURABIILITY WORLDWIDE

- •North America ASTM E2188, E2189, E2190
- •European EN 1279
- Canadian CGSB 12.8
- ASTM E330 (120* psf positive, 155* psf negative)
- French Standard CSTB for CEKAL
- Industry type P-1 testing
- Climate Solutions is an ENERGY STAR® Partner

Traditional Metal Dual Seal vs Reverse Dual Seal



Pre-applied acrylic adhesive bonding has more than 5 times the life expectancy of single scal systems.

•Increased structural strength of the two different scalant systems

•More than 5 times the life expectancy of single seal systems

•Spacer is fixed to the glass from the sides and from the secondary seal to climinate spacer creep

•Significantly improves condensation resistance

CS-001001-16